

Date: Wednesday, 3/7/2007 3:36:14 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HEATER TUBE LOCATOR
Job Number : 31090	
Estimate Number : 12780	
P.O. Number : N/A	Part Number : D2285
This Issue : 3/7/2007 S.O. No. : N/A	Drawing Number : D2285 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : C
Previous Run : N/A	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 3/14/2007
Checked & Approved By : <u>[Signature]</u> 07.03.07	Qty: 6 Um: Each
Comment : Est Rev:A New Issue 07-03-07 JLM	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M5052H32S080

5052-H32 .080 Sheet



Comment: Qty.: 0.0252 sf(s)/Unit Total : 0.1512 sf(s)

5052-H32 .080 Sheet

Batch: M19052

ml 07 03 08

(6)

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2285

Dwg Rev: C

Prog Rev: C

ml 07 03 08

(6)

2-Deburr if necessary

JLM 07/03/07

(6)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



ml 07 03 08

(6)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

JLM 07/03/08

(6)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

C- 7/3/8

(6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/03/09

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/7/2007 3:36:14 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER TUBE LOCATOR

Job Number: 31090

Part Number: D2285

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



⑥

Comment: FINAL INSPECTION/W/O RELEASE

07/03/09

Job Completion



u 07-0309

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

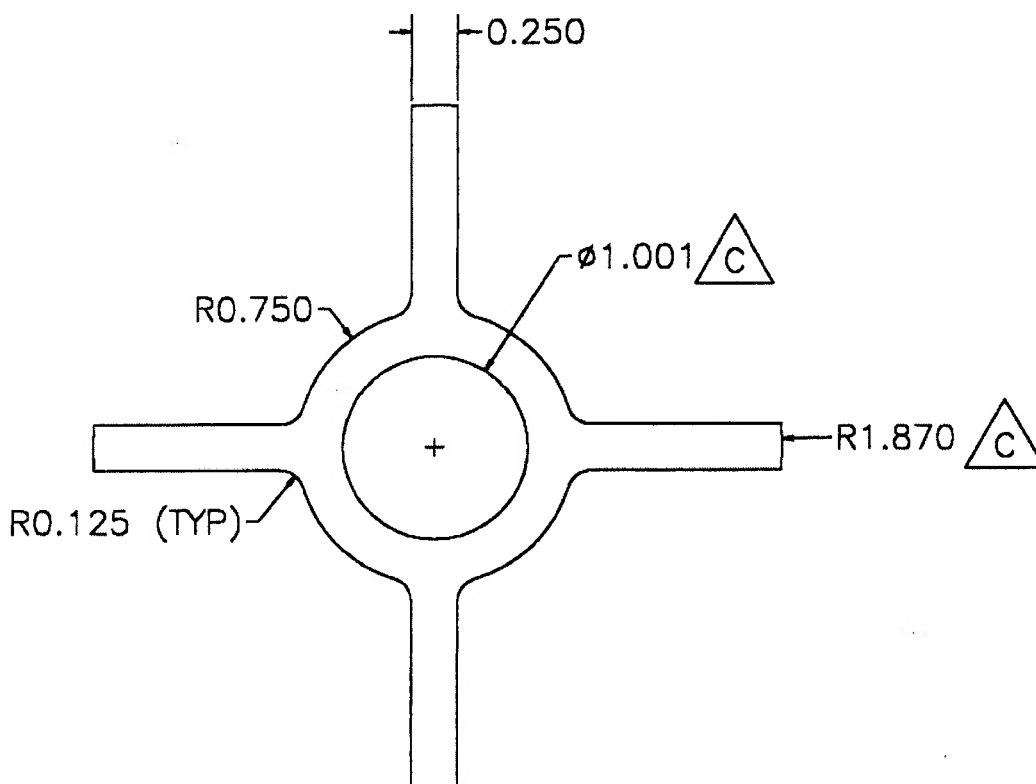
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. C
CHECKED	APPROVED	D2285	SHEET 1 OF 1
BW	BW		
DATE		TITLE	SCALE
94.21.21		HEATER TUBE LOCATOR	1:1
B	Nov. 7, 1994	CHANGED ARM ENDS	
C	96.01.15	CHANGED DIMENSIONS	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31090

MATERIAL: 5052-H34 0.080 THICK

